

MEMCOR® L40 MEMBRANE FILTRATION MODULE HOUSING SPECIFICATION

L40 MODULE HOUSING ASSEMBLY DETAILS

| Parameter | Details |
|---|--|
| Module Operating Process | Pressurized Ultrafiltration |
| Typical Applications | Potable water, sea water and waste water filtration |
| Membrane Module Type | MEMCOR® L40 Hollow Fiber Membrane Filtration Modules (refer to separate specification sheets) ^{Note i} |
| Filtration Flow Direction | Outside to Inside |
| Backwash Type | Air Scour with Liquid Backwash |
| Materials of Construction | Glass Filled Nylon Mouldings ABS Centre Tube |
| Fasteners and Clamps Material | SS316 standard |
| Other Wetted Module Housing Components | EPDM O-Rings |
| Nominal Module Housing Length (Overall) | 2370 mm / 93.3 in |
| Nominal Centre Tube Outside Diameter | 188 mm / 7.4 in |
| Nominal External Dimensions of Assembly | 630 mm W x 218 mm D / 24.8 in W x 8.6 in |
| Approximate Module Housing Assembly Mass | 35 kg / 77 lb (Moulded parts only) |
| | 79 kg / 175 lb (with two Modules fitted) |
| Typical MemRACK TM Assembly | L40 Module Housings assembled in up to 18 rows (containing 36 Modules) with required end connections and mounting skid (refer to separate specification sheet) |
| Potable Water Approvals Note ii | NSF/ANSI Standard 61 - Drinking water system components |



630 x 218 mm

L40 MODULE HOUSING OPERATING SPECIFICATIONS

| Parameter | Details |
|--|--|
| Temperature Range for Transportation and Storage (Empty Housings Only) | > 0 to 50 °C / > 32 to 122 °F (Must not be exposed to freezing conditions) |
| Temperature Range for Transportation and Storage (with Membrane Modules Fitted) Note i | Preferred range 5 to 25 °C / 41 to 77 °F Allowable range > 0 to 40 °C / > 32 to 104 °F (Shipment/storage in a temperature controlled container (or reefer) at 20 °C / 68 °F recommended where temperature extremes may be encountered). Modules must not be exposed to freezing conditions and must remain moist at all times. |
| Maximum Operating Pressure Note iii | 500 kPa ≤ 30 °C / 75 psi ≤ 86 °F |
| Hydrostatic Test Pressure Note iii | 750 kPa ≤ 30 °C / 110 psi ≤ 86 °F |
| Protection from ultraviolet (UV) radiation | Module Housing Assemblies should not be exposed to ultraviolet radiation (direct sunlight) during storage or operation. |

Notes:

- i. When membrane filtration modules are fitted the transport, storage and operating limits of the membranes determine allowable limits of exposure. Please refer to Module specification sheets for further details.
- ii. ANSI is a trademark of the American National Standards Institute. NSF is a trademark of the National Science Foundation.
- iii. Please consult Evoqua Water Technologies for additional guidance on pressure limits at higher temperatures.



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